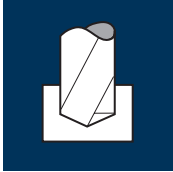


Application



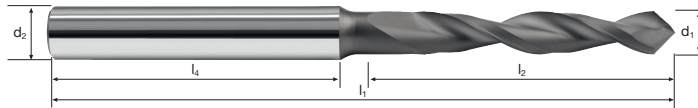
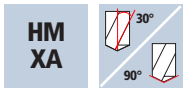
Material

Material CFC

d1 [mm]	v _c [m/min]	f [mm]	n [min ⁻¹]	v _f [mm/min]	Q [cm ³ /min]	T [sek]
3.00	100	0.050	10610	530	3.5	1.8
4.00	100	0.060	7960	480	6.0	2.4
4.83	100	0.080	6590	525	9.5	2.1
5.00	100	0.090	6365	575	11.5	2.0
6.00	100	0.095	5305	505	14.5	3.5
6.35	100	0.100	5015	500	16.0	3.5

Spiral flute drills CFC

3xd



Example: Order-N°.							Article-N°. B52710		ø-Code .0300		DIAPLUS	
											B52710	
ø Code	d1	d2 h6	l1	l2	l4	L _{max}						
.0300	3.00	6	62	22	36	16.2					●	
.0400	4.00	6	66	26	36	18.8					●	
.0483	4.83	6	66	27	36	18.4					●	
.0500	5.00	6	66	27	36	18.7					●	
.0600	6.00	8	79	39	36	29.3					●	
.0635	6.35	8	79	39	36	29.1					●	
Other versions available on request												