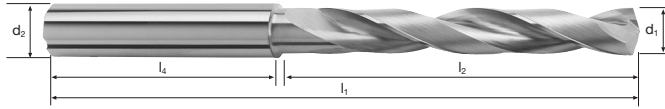
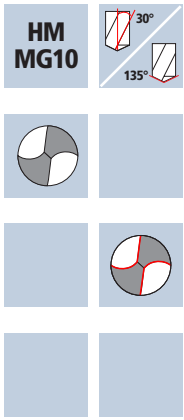




Application	Material	d1 [mm]	v <sub>c</sub> [m/min]	f [mm]	n [min <sup>-1</sup> ]	v <sub>f</sub> [mm/min]	Q [cm <sup>3</sup> /min]	T [sek]	
	Material CFC/Ti	4.83	20	0.060	1320	80	1.5	25.7	
		6.35	20	0.080	1005	80	2.5	30.8	
	Material CFC/Al	4.83	40	0.060	2635	160	3.0	12.9	
		6.35	40	0.080	2005	160	5.0	15.4	

# Spiral flute drills CFC / Metal composite

5xd



Example:							Article-N°		ø-Code	
Order-N°.							<b>B52724</b>		<b>.0483</b>	
ø Code	d1	d2 h5	l1	l2	l4	L <sub>max</sub>				
<b>.0483</b>	4.83	6	82	44	36	34.3	●			
<b>.0635</b>	6.35	8	91	53	36	41.1	●			
Other versions available on request										