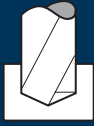


## Application



## Material

Steel  
< 500 N/mm<sup>2</sup>

d1 [mm]	v <sub>c</sub> [m/min]	f [mm]	n [min <sup>-1</sup> ]	v <sub>f</sub> [mm/min]	Q [cm <sup>3</sup> /min]	T [sek]
0.20	100	0.004	60000	240	0.0	0.3
0.30	100	0.006	60000	360	0.0	0.3
0.40	100	0.008	60000	480	0.0	0.3
0.50	100	0.010	60000	600	0.0	0.3
0.60	100	0.012	53050	635	0.0	0.3
0.70	100	0.014	45475	635	0.0	0.3
0.80	100	0.016	39790	635	0.5	0.4
0.90	100	0.018	35370	635	0.5	0.4
1.00	100	0.020	31830	635	0.5	0.5

Steel  
500 - 850 N/mm<sup>2</sup>

0.20	80	0.004	60000	240	0.0	0.3
0.30	80	0.007	60000	420	0.0	0.2
0.40	80	0.009	60000	540	0.0	0.2
0.50	80	0.011	50930	560	0.0	0.3
0.60	80	0.013	42440	550	0.0	0.3
0.70	80	0.016	36380	580	0.0	0.4
0.80	80	0.018	31830	575	0.5	0.4
0.90	80	0.020	28295	565	0.5	0.5
1.00	80	0.022	25465	560	0.5	0.5

Steel  
850 - 1100 N/mm<sup>2</sup>

0.20	40	0.003	60000	180	0.0	0.3
0.30	40	0.005	42440	210	0.0	0.5
0.40	40	0.006	31830	190	0.0	0.6
0.50	40	0.008	25465	205	0.0	0.8
0.60	40	0.009	21220	190	0.0	0.9
0.70	40	0.011	18190	200	0.0	1.1
0.80	40	0.012	15915	190	0.0	1.3
0.90	40	0.014	14145	200	0.0	1.4
1.00	40	0.015	12730	190	0.0	1.6

Stainless steel  
[Cr-Ni/1.4301]

0.20	50	0.004	60000	240	0.0	0.3
0.30	50	0.005	53050	265	0.0	0.4
0.40	50	0.007	39790	280	0.0	0.4
0.50	50	0.009	31830	285	0.0	0.5
0.60	50	0.011	26525	290	0.0	0.6
0.70	50	0.013	22735	295	0.0	0.7
0.80	50	0.015	19895	300	0.0	0.8
0.90	50	0.016	17685	285	0.0	1.0
1.00	50	0.018	15915	285	0.0	1.1

## Material

Cast iron  
(lamellar / spheroidal)

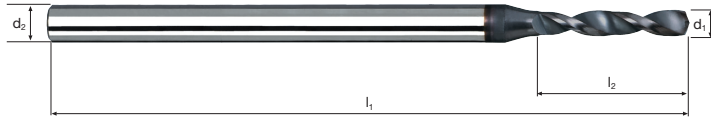
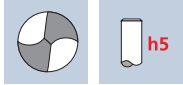
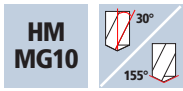
d1 [mm]	v <sub>c</sub> [m/min]	f [mm]	n [min <sup>-1</sup> ]	v <sub>f</sub> [mm/min]	Q [cm <sup>3</sup> /min]	T [sek]
0.20	130	0.004	60000	240	0.0	0.3
0.30	130	0.007	60000	420	0.0	0.2
0.40	130	0.009	60000	540	0.0	0.2
0.50	130	0.011	60000	660	0.0	0.2
0.60	130	0.013	60000	780	0.0	0.2
0.70	130	0.016	59115	945	0.5	0.2
0.80	130	0.018	51725	930	0.5	0.3
0.90	130	0.020	45980	920	0.5	0.3
1.00	130	0.022	41380	910	0.5	0.3

Wrought aluminium  
alloys Si < 6%

0.20	160	0.004	60000	240	0.0	0.3
0.30	160	0.007	60000	420	0.0	0.2
0.40	160	0.009	60000	540	0.0	0.2
0.50	160	0.011	60000	660	0.0	0.2
0.60	160	0.013	60000	780	0.0	0.2
0.70	160	0.016	60000	960	0.5	0.2
0.80	160	0.018	60000	1080	0.5	0.2
0.90	160	0.020	56590	1130	0.5	0.2
1.00	160	0.022	50930	1120	1.0	0.3

# Micro drills Microdrill NX

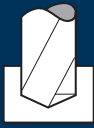
5xd



Rm < 850	Rm 850-1100	Rm 1100-1300					Inox Stainless		GG(G) Aluminium
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Example: Order-N°.		Article-N°.		ø-Code				DURO-SD	
		<b>B57014</b>		<b>.0020</b>				<b>B57014</b>	
ø Code	d1 m7	d2 h5	l1	l2	L <sub>max</sub>				
.0020	0.20	3	42	1.3	1.0				●
.0025	0.25	3	42	1.6	1.2				●
.0030	0.30	3	42	2.0	1.6				●
.0035	0.35	3	42	2.3	1.8				●
.0040	0.40	3	42	2.6	2.0				●
.0045	0.45	3	42	2.9	2.2				●
.0050	0.50	3	42	3.3	2.6				●
.0055	0.55	3	42	3.6	2.8				●
.0060	0.60	3	42	3.9	3.0				●
.0065	0.65	3	42	4.2	3.2				●
.0070	0.70	3	42	4.6	3.6				●
.0075	0.75	3	42	4.9	3.8				●
.0080	0.80	3	42	5.2	4.0				●
.0085	0.85	3	42	5.5	4.2				●
.0087	0.87	3	42	5.7	4.4				●
.0090	0.90	3	42	5.9	4.6				●
.0095	0.95	3	42	6.2	4.8				●
.0100	1.00	3	42	6.5	5.0				●
.0105	1.05	3	42	6.8	5.2				●
.0107	1.07	3	42	7.0	5.4				●

## Application



## Material

Steel  
< 500 N/mm<sup>2</sup>

d1 [mm]	v <sub>c</sub> [m/min]	f [mm]	n [min <sup>-1</sup> ]	v <sub>f</sub> [mm/min]	Q [cm <sup>3</sup> /min]	T [sek]
1.10	100	0.022	28935	635	0.5	0.5
1.20	100	0.024	26525	635	0.5	0.6
1.30	100	0.026	24485	635	1.0	0.6
1.40	100	0.028	22735	635	1.0	0.7
1.50	100	0.030	21220	635	1.0	0.7
1.60	100	0.032	19895	635	1.5	0.8
1.70	100	0.034	18725	635	1.5	0.8
1.80	100	0.036	17685	635	1.5	0.9
1.90	100	0.038	16755	635	2.0	0.9

Steel  
500 - 850 N/mm<sup>2</sup>

1.10	80	0.024	23150	555	0.5	0.6
1.20	80	0.027	21220	575	0.5	0.6
1.30	80	0.029	19590	570	1.0	0.7
1.40	80	0.031	18190	565	1.0	0.7
1.50	80	0.033	16975	560	1.0	0.8
1.60	80	0.036	15915	575	1.0	0.8
1.70	80	0.038	14980	570	1.5	0.9
1.80	80	0.040	14145	565	1.5	1.0
1.90	80	0.042	13405	565	1.5	1.0

Steel  
850 - 1100 N/mm<sup>2</sup>

1.10	40	0.017	11575	195	0.0	1.7
1.20	40	0.018	10610	190	0.0	1.9
1.30	40	0.020	9795	195	0.5	2.0
1.40	40	0.022	9095	200	0.5	2.1
1.50	40	0.023	8490	195	0.5	2.3
1.60	40	0.025	7960	200	0.5	2.4
1.70	40	0.026	7490	195	0.5	2.6
1.80	40	0.028	7075	200	0.5	2.7
1.90	40	0.029	6700	195	0.5	3.0

Stainless steel  
[Cr-Ni/1.4301]

1.10	30	0.017	8680	150	0.0	2.2
1.20	30	0.018	7960	145	0.0	2.5
1.30	30	0.020	7345	145	0.0	2.7
1.40	30	0.022	6820	150	0.0	2.8
1.50	30	0.023	6365	145	0.5	3.1
1.60	30	0.025	5970	150	0.5	3.2
1.70	30	0.026	5615	145	0.5	3.6
1.80	30	0.028	5305	150	0.5	3.6
1.90	30	0.029	5025	145	0.5	4.0

## Material

Cast iron  
(lamellar / spheroidal)

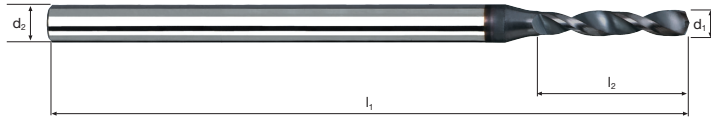
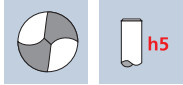
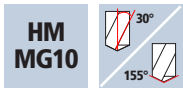
d1 [mm]	v <sub>c</sub> [m/min]	f [mm]	n [min <sup>-1</sup> ]	v <sub>f</sub> [mm/min]	Q [cm <sup>3</sup> /min]	T [sek]
1.10	130	0.024	37620	905	1.0	0.4
1.20	130	0.027	34485	930	1.0	0.4
1.30	130	0.029	31830	925	1.0	0.4
1.40	130	0.031	29555	915	1.5	0.5
1.50	130	0.033	27585	910	1.5	0.5
1.60	130	0.036	25865	930	2.0	0.5
1.70	130	0.038	24340	925	2.0	0.6
1.80	130	0.040	22990	920	2.5	0.6
1.90	130	0.042	21780	915	2.5	0.6

Wrought aluminium  
alloys Si < 6%

1.10	160	0.024	46300	1110	1.0	0.3
1.20	160	0.027	42440	1145	1.5	0.3
1.30	160	0.029	39175	1135	1.5	0.3
1.40	160	0.031	36380	1130	1.5	0.4
1.50	160	0.033	33955	1120	2.0	0.4
1.60	160	0.036	31830	1145	2.5	0.4
1.70	160	0.038	29960	1140	2.5	0.5
1.80	160	0.040	28295	1130	3.0	0.5
1.90	160	0.042	26805	1125	3.0	0.5

# Micro drills Microdrill NX

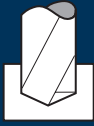
5xd



Rm < 850	Rm 850-1100	Rm 1100-1300					Inox Stainless	GG(G) Aluminium
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Example: Order-N°.		Article-N°.		ø-Code			DURO-SD
		<b>B57014</b>		<b>.0110</b>		<input type="text"/>	<b>B57014</b>
ø Code	d1 m7	d2 h5	l1	l2	L <sub>max</sub>		
.0110	1.10	3	42	7.2	5.6		●
.0115	1.15	3	42	7.5	5.8		●
.0120	1.20	3	42	7.8	6.0		●
.0125	1.25	3	42	8.1	6.2		●
.0130	1.30	3	42	8.5	6.6		●
.0135	1.35	3	42	8.8	6.8		●
.0140	1.40	3	42	9.1	7.0		●
.0142	1.42	3	42	9.2	7.1		●
.0145	1.45	3	42	9.4	7.2		●
.0150	1.50	3	42	9.8	7.6		●
.0155	1.55	3	42	10.1	7.8		●
.0160	1.60	3	42	10.4	8.0		●
.0162	1.62	3	42	10.5	8.1		●
.0165	1.65	3	42	10.7	8.2		●
.0170	1.70	3	42	11.1	8.6		●
.0175	1.75	3	42	11.4	8.8		●
.0180	1.80	3	42	11.7	9.0		●
.0185	1.85	3	50	12.0	9.2		●
.0190	1.90	3	50	12.4	9.6		●
.0195	1.95	3	50	12.7	9.8		●

## Application



## Material

Steel  
< 500 N/mm<sup>2</sup>

d1 [mm]	v <sub>c</sub> [m/min]	f [mm]	n [min <sup>-1</sup> ]	v <sub>f</sub> [mm/min]	Q [cm <sup>3</sup> /min]	T [sek]
2.00	100	0.040	15915	635	2.0	0.9
2.10	100	0.042	15160	635	2.0	1.0
2.20	100	0.044	14470	635	2.5	1.0
2.35	100	0.047	13545	635	3.0	1.1
2.50	100	0.050	12730	635	3.0	1.2
2.60	100	0.052	12245	635	3.5	1.2
2.75	100	0.055	11575	635	4.0	1.3
2.85	100	0.057	11170	635	4.0	1.3
2.95	100	0.059	10790	635	4.5	1.4

Steel  
500 - 850 N/mm<sup>2</sup>

2.00	80	0.044	12730	560	2.0	1.1
2.10	80	0.047	12125	570	2.0	1.1
2.20	80	0.049	11575	565	2.0	1.2
2.35	80	0.052	10835	565	2.5	1.3
2.50	80	0.056	10185	570	3.0	1.3
2.60	80	0.058	9795	570	3.0	1.4
2.75	80	0.061	9260	565	3.5	1.5
2.85	80	0.063	8935	565	3.5	1.5
2.95	80	0.066	8630	570	4.0	1.6

Steel  
850 - 1100 N/mm<sup>2</sup>

2.00	40	0.031	6365	195	0.5	3.1
2.10	40	0.032	6065	195	0.5	3.2
2.20	40	0.034	5785	195	0.5	3.4
2.35	40	0.036	5420	195	1.0	3.6
2.50	40	0.038	5095	195	1.0	3.9
2.60	40	0.040	4895	195	1.0	4.0
2.75	40	0.042	4630	195	1.0	4.2
2.85	40	0.044	4470	195	1.0	4.4
2.95	40	0.045	4315	195	1.5	4.6

Stainless steel  
[Cr-Ni/1.4301]

2.00	30	0.031	4775	150	0.5	4.0
2.10	30	0.032	4545	145	0.5	4.3
2.20	30	0.034	4340	150	0.5	4.4
2.35	30	0.036	4065	145	0.5	4.9
2.50	30	0.038	3820	145	0.5	5.2
2.60	30	0.040	3675	145	1.0	5.4
2.75	30	0.042	3470	145	1.0	5.7
2.85	30	0.044	3350	145	1.0	5.9
2.95	30	0.045	3235	145	1.0	6.1

## Material

Cast iron  
(lamellar / spheroidal)

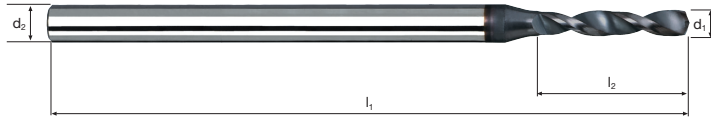
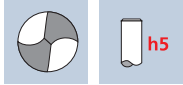
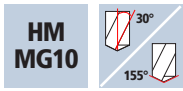
d1 [mm]	v <sub>c</sub> [m/min]	f [mm]	n [min <sup>-1</sup> ]	v <sub>f</sub> [mm/min]	Q [cm <sup>3</sup> /min]	T [sek]
2.00	130	0.044	20690	910	3.0	0.7
2.10	130	0.047	19705	925	3.0	0.7
2.20	130	0.049	18810	920	3.5	0.7
2.35	130	0.052	17610	915	4.0	0.8
2.50	130	0.056	16550	925	4.5	0.8
2.60	130	0.058	15915	925	5.0	0.8
2.75	130	0.061	15045	920	5.5	0.9
2.85	130	0.063	14520	915	6.0	0.9
2.95	130	0.066	14025	925	6.5	1.0

Wrought aluminium  
Si < 6%

2.00	160	0.044	25465	1120	3.5	0.5
2.10	160	0.047	24250	1140	4.0	0.6
2.20	160	0.049	23150	1135	4.5	0.6
2.35	160	0.052	21670	1125	5.0	0.6
2.50	160	0.056	20370	1140	5.5	0.7
2.60	160	0.058	19590	1135	6.0	0.7
2.75	160	0.061	18520	1130	6.5	0.7
2.85	160	0.063	17870	1125	7.0	0.8
2.95	160	0.066	17265	1140	8.0	0.8

# Micro drills Microdrill NX

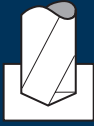
5xd



Rm < 850	Rm 850-1100	Rm 1100-1300					Inox Stainless		GG(G) Aluminium
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Example: Order-N°.							Article-N°.		ø-Code		DURO-SD	
							<b>B57014</b>		<b>.0200</b>		<b>B57014</b>	
ø Code	d1 m7	d2 h5		l1	l2	L <sub>max</sub>						
.0200	2.00	3		50	13.0	10.0						●
.0205	2.05	3		50	13.3	10.2						●
.0210	2.10	3		50	13.7	10.6						●
.0215	2.15	3		50	14.0	10.8						●
.0220	2.20	3		50	14.3	11.0						●
.0225	2.25	3		50	14.6	11.2						●
.0230	2.30	3		50	15.0	11.6						●
.0235	2.35	3		50	15.3	11.8						●
.0240	2.40	3		50	15.6	12.0						●
.0245	2.45	3		50	15.9	12.2						●
.0250	2.50	3		50	16.3	12.6						●
.0255	2.55	3		50	16.6	12.8						●
.0260	2.60	3		50	16.9	13.0						●
.0265	2.65	3		50	17.2	13.2						●
.0270	2.70	3		50	17.6	13.6						●
.0275	2.75	3		50	17.9	13.8						●
.0280	2.80	3		50	18.2	14.0						●
.0285	2.85	3		50	18.5	14.2						●
.0290	2.90	3		50	18.9	14.6						●
.0295	2.95	3		50	19.2	14.8						●

## Application



## Material

Steel  
< 500 N/mm<sup>2</sup>

d1 [mm]	v <sub>c</sub> [m/min]	f [mm]	n [min <sup>-1</sup> ]	v <sub>f</sub> [mm/min]	Q [cm <sup>3</sup> /min]	T [sek]
0.80	160	0.018	60000	1080	0.5	0.2
0.90	160	0.020	56590	1130	0.5	0.2
1.00	160	0.022	50930	1120	1.0	0.3
1.10	160	0.024	46300	1110	1.0	0.3
1.25	160	0.028	40745	1140	1.5	0.3
1.40	160	0.032	36380	1165	2.0	0.4
1.50	160	0.034	33955	1155	2.0	0.4
1.65	160	0.039	30865	1205	2.5	0.4
1.80	160	0.044	28295	1245	3.0	0.4

Steel  
500 - 850 N/mm<sup>2</sup>

0.80	120	0.018	47745	860	0.5	0.3
0.90	120	0.020	42440	850	0.5	0.3
1.00	120	0.022	38195	840	0.5	0.4
1.10	120	0.024	34725	835	1.0	0.4
1.25	120	0.028	30560	855	1.0	0.4
1.40	120	0.032	27285	875	1.5	0.5
1.50	120	0.034	25465	865	1.5	0.5
1.65	120	0.039	23150	905	2.0	0.5
1.80	120	0.044	21220	935	2.5	0.6

Steel  
850 - 1100 N/mm<sup>2</sup>

0.80	100	0.018	39790	715	0.5	0.3
0.90	100	0.020	35370	705	0.5	0.4
1.00	100	0.022	31830	700	0.5	0.4
1.10	100	0.024	28935	695	0.5	0.5
1.25	100	0.028	25465	715	1.0	0.5
1.40	100	0.032	22735	730	1.0	0.6
1.50	100	0.034	21220	720	1.5	0.6
1.65	100	0.039	19290	750	1.5	0.7
1.80	100	0.044	17685	780	2.0	0.7

Stainless steel  
[Cr-Ni-Mo/1.4571]

0.80	70	0.014	27850	390	0.0	0.6
0.90	70	0.016	24755	395	0.5	0.7
1.00	70	0.018	22280	400	0.5	0.8
1.10	70	0.020	20255	405	0.5	0.8
1.25	70	0.023	17825	410	0.5	0.9
1.40	70	0.026	15915	415	0.5	1.0
1.50	70	0.029	14855	430	1.0	1.1
1.65	70	0.032	13505	430	1.0	1.1
1.80	70	0.036	12380	445	1.0	1.2

## Material

Cast iron  
(lamellar / spheroidal)

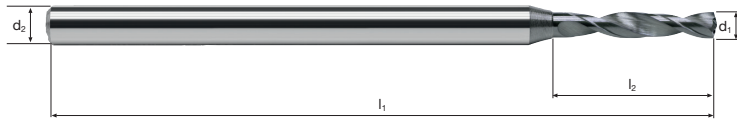
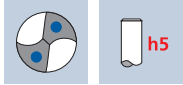
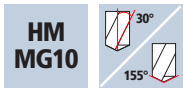
d1 [mm]	v <sub>c</sub> [m/min]	f [mm]	n [min <sup>-1</sup> ]	v <sub>f</sub> [mm/min]	Q [cm <sup>3</sup> /min]	T [sek]
0.80	200	0.021	60000	1260	0.5	0.2
0.90	200	0.023	60000	1380	1.0	0.2
1.00	200	0.026	60000	1560	1.0	0.2
1.10	200	0.028	57875	1620	1.5	0.2
1.25	200	0.033	50930	1680	2.0	0.2
1.40	200	0.037	45475	1685	2.5	0.2
1.50	200	0.041	42440	1740	3.0	0.3
1.65	200	0.045	38585	1735	3.5	0.3
1.80	200	0.050	35370	1770	4.5	0.3

Wrought aluminium  
alloys Si < 6%

0.80	250	0.021	60000	1260	0.5	0.2
0.90	250	0.023	60000	1380	1.0	0.2
1.00	250	0.026	60000	1560	1.0	0.2
1.10	250	0.028	60000	1680	1.5	0.2
1.25	250	0.033	60000	1980	2.5	0.2
1.40	250	0.037	56840	2105	3.0	0.2
1.50	250	0.041	53050	2175	4.0	0.2
1.65	250	0.045	48230	2170	4.5	0.2
1.80	250	0.050	44210	2210	5.5	0.2

# Micro drills Microdrill NX

5xd

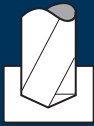


Rm < 850	Rm 850-1100	Rm 1100-1300					Inox Stainless	GG(G) Aluminium
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Example: Order-N°.		Article-N°.		ø-Code			DURO-SD
		<b>B57015</b>		<b>.0080</b>		<input type="text"/>	<b>B57015</b>
ø Code	d1 m7	d2 h5	l1	l2	L <sub>max</sub>		
.0080	0.80	3	46	5.2	4.0		●
.0085	0.85	3	46	5.5	4.2		●
.0090	0.90	3	46	5.9	4.6		●
.0095	0.95	3	46	6.2	4.8		●
.0100	1.00	3	48	6.5	5.0		●
.0105	1.05	3	48	6.8	5.2		●
.0110	1.10	3	48	7.2	5.6		●
.0115	1.15	3	48	7.5	5.8		●
.0120	1.20	3	48	7.8	6.0		●
.0125	1.25	3	48	8.1	6.2		●
.0130	1.30	3	48	8.5	6.6		●
.0135	1.35	3	48	8.8	6.8		●
.0140	1.40	3	50	9.1	7.0		●
.0145	1.45	3	50	9.4	7.2		●
.0150	1.50	3	50	9.8	7.6		●
.0155	1.55	3	50	10.1	7.8		●
.0160	1.60	3	50	10.4	8.0		●
.0165	1.65	3	50	10.7	8.2		●
.0170	1.70	3	52	11.1	8.6		●
.0175	1.75	3	52	11.4	8.8		●
.0180	1.80	3	52	11.7	9.0		●
.0185	1.85	3	52	12.0	9.2		●



## Application



## Material

Steel  
< 500 N/mm<sup>2</sup>

d1 [mm]	v <sub>c</sub> [m/min]	f [mm]	n [min <sup>-1</sup> ]	v <sub>f</sub> [mm/min]	Q [cm <sup>3</sup> /min]	T [sek]
2.00	160	0.049	25465	1250	4.0	0.5
2.10	160	0.051	24250	1235	4.5	0.5
2.20	160	0.054	23150	1250	5.0	0.5
2.35	160	0.059	21670	1280	5.5	0.6
2.50	160	0.064	20370	1305	6.5	0.6
2.60	160	0.067	19590	1315	7.0	0.6
2.75	160	0.072	18520	1335	8.0	0.6
2.85	160	0.075	17870	1340	8.5	0.6
2.95	160	0.080	17265	1380	9.5	0.6

Steel  
500 - 850 N/mm<sup>2</sup>

2.00	120	0.049	19100	935	3.0	0.6
2.10	120	0.051	18190	930	3.0	0.7
2.20	120	0.054	17360	935	3.5	0.7
2.35	120	0.059	16255	960	4.0	0.7
2.50	120	0.064	15280	980	5.0	0.8
2.60	120	0.067	14690	985	5.0	0.8
2.75	120	0.072	13890	1000	6.0	0.8
2.85	120	0.075	13405	1005	6.5	0.8
2.95	120	0.080	12950	1035	7.0	0.9

Steel  
850 - 1100 N/mm<sup>2</sup>

2.00	100	0.049	15915	780	2.5	0.8
2.10	100	0.051	15160	775	2.5	0.8
2.20	100	0.054	14470	780	3.0	0.8
2.35	100	0.059	13545	800	3.5	0.9
2.50	100	0.064	12730	815	4.0	0.9
2.60	100	0.067	12245	820	4.5	1.0
2.75	100	0.072	11575	835	5.0	1.0
2.85	100	0.075	11170	840	5.5	1.0
2.95	100	0.080	10790	865	6.0	1.0

Stainless steel  
[Cr-Ni-Mo/1.4571]

2.00	70	0.045	11140	500	1.5	1.2
2.10	70	0.048	10610	510	2.0	1.2
2.20	70	0.050	10130	505	2.0	1.3
2.35	70	0.055	9480	520	2.5	1.4
2.50	70	0.058	8915	515	2.5	1.5
2.60	70	0.062	8570	530	3.0	1.5
2.75	70	0.067	8100	545	3.0	1.5
2.85	70	0.071	7820	555	3.5	1.5
2.95	70	0.074	7555	560	4.0	1.6

## Material

Cast iron  
(lamellar / spheroidal)

d1 [mm]	v <sub>c</sub> [m/min]	f [mm]	n [min <sup>-1</sup> ]	v <sub>f</sub> [mm/min]	Q [cm <sup>3</sup> /min]	T [sek]
2.00	200	0.057	31830	1815	5.5	0.3
2.10	200	0.060	30315	1820	6.5	0.3
2.20	200	0.063	28935	1825	7.0	0.4
2.35	200	0.069	27090	1870	8.0	0.4
2.50	200	0.074	25465	1885	9.5	0.4
2.60	200	0.079	24485	1935	10.5	0.4
2.75	200	0.083	23150	1920	11.5	0.4
2.85	200	0.086	22340	1920	12.0	0.4
2.95	200	0.089	21580	1920	13.0	0.5

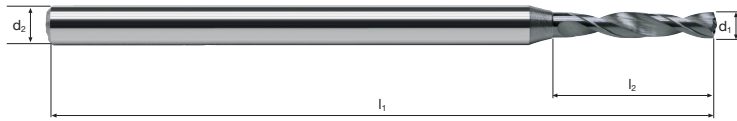
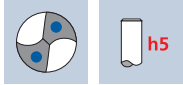
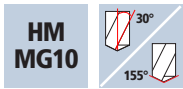
Wrought aluminium  
alloys Si < 6%

2.00	250	0.057	39790	2270	7.0	0.3
2.10	250	0.060	37895	2275	8.0	0.3
2.20	250	0.063	36170	2280	8.5	0.3
2.35	250	0.069	33865	2335	10.0	0.3
2.50	250	0.074	31830	2355	11.5	0.3
2.60	250	0.079	30605	2420	13.0	0.3
2.75	250	0.083	28935	2400	14.5	0.3
2.85	250	0.086	27920	2400	15.5	0.4
2.95	250	0.089	26975	2400	16.5	0.4



# Micro drills Microdrill NX

5xd



Rm < 850	Rm 850-1100	Rm 1100-1300					Inox Stainless	GG(G) Aluminium
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Example: Order-N°.		Article-N°.		ø-Code			DURO-SD
		<b>B57015</b>		<b>.0190</b>		<input type="text"/>	<b>B57015</b>
ø Code	d1 m7	d2 h5	l1	l2	L <sub>max</sub>		
.0190	1.90	3	52	12.4	9.6		●
.0195	1.95	3	52	12.7	9.8		●
.0200	2.00	3	56	13.0	10.0		●
.0205	2.05	3	56	13.3	10.2		●
.0210	2.10	3	56	13.7	10.6		●
.0215	2.15	3	56	14.0	10.8		●
.0220	2.20	3	56	14.3	11.0		●
.0225	2.25	3	56	14.6	11.2		●
.0230	2.30	3	56	15.0	11.6		●
.0235	2.35	3	56	15.3	11.8		●
.0240	2.40	3	56	15.6	12.0		●
.0245	2.45	3	56	15.9	12.2		●
.0250	2.50	3	56	16.3	12.6		●
.0255	2.55	3	60	16.6	12.8		●
.0260	2.60	3	60	16.9	13.0		●
.0265	2.65	3	60	17.2	13.2		●
.0270	2.70	3	60	17.6	13.6		●
.0275	2.75	3	60	17.9	13.8		●
.0280	2.80	3	60	18.2	14.0		●
.0285	2.85	3	60	18.5	14.2		●
.0290	2.90	3	60	18.9	14.6		●
.0295	2.95	3	60	19.2	14.8		●