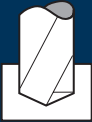
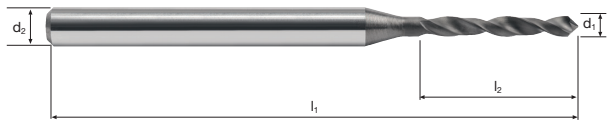
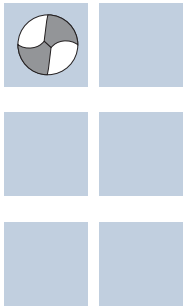
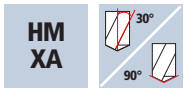


| Application | Material | d1 [mm] | vc [m/min] | f [mm] | n [min ⁻¹] | vf [mm/min] | Q [cm ³ /min] | T [sek] |
|---|--------------|------------|---------------|-----------|---------------------------|----------------|-----------------------------|------------|
|  | Material CFC | 1.50 | 100 | 0.050 | 21220 | 1060 | 2.0 | 0.3 |
| | | 2.00 | 100 | 0.060 | 15915 | 875 | 2.5 | 0.4 |
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Micro drills Microdrill CFC

3xd



| Example: Order-N°. | | | | | | Article-N°. | | ø-Code | | DIAPLUS |
|-------------------------------------|------|----------|----|-----|------------------|---------------|--|--------------|--|---------------|
| | | | | | | B57710 | | .0150 | | B57710 |
| ø Code | d1 | d2 h5 | l1 | l2 | L _{max} | | | | | |
| .0150 | 1.50 | 3 | 40 | 6.8 | 4.6 | | | | | • |
| .0200 | 2.00 | 3 | 40 | 9.0 | 6.0 | | | | | • |
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| Other versions available on request | | | | | | | | | | |