

# Indexable insert face milling tools

## Face milling cutter for inserts 9mm

N° W01400



<b>NX</b>	$\lambda$ 12°	d. 40 – 125	<b>Rm</b> 850-1300			853
	$\gamma$ -6°					
<b>SX</b>	$\lambda$ 12°	d. 40 – 125	<b>Inox</b> Stainless	<b>Rm</b> <850		
	$\gamma$ -6°					
<b>ZX</b>	$\lambda$ 12°	d. 40 – 125	<b>Ni-/Mn-</b> Alloys	<b>Inox</b> Stainless	<b>Rm</b> <850	
	$\gamma$ -6°					
<b>AX</b>	$\lambda$ 12°	d. 40 – 125	<b>Al</b> Aluminium Alloy	<b>Al</b> Aluminium Cast	<b>Cu</b> Copper	
	$\gamma$ 15°					

## Face milling cutter for inserts 13mm

N° W01410

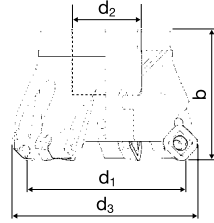
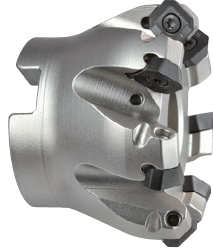
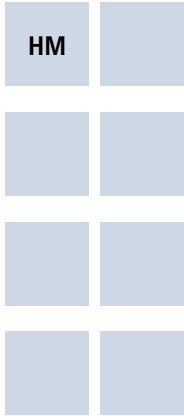


<b>NX</b>	$\lambda$ 13°	d. 40 – 125	<b>Rm</b> 850-1300			855
	$\gamma$ -6°					
<b>SX</b>	$\lambda$ 13°	d. 40 – 125	<b>Inox</b> Stainless	<b>Rm</b> <850		
	$\gamma$ -6°					
<b>ZX</b>	$\lambda$ 13°	d. 40 – 125	<b>Ni-/Mn-</b> Alloys	<b>Inox</b> Stainless	<b>Rm</b> <850	
	$\gamma$ -6°					
<b>AX</b>	$\lambda$ 13°	d. 40 – 125	<b>Al</b> Aluminium Alloy	<b>Al</b> Aluminium Cast	<b>Cu</b> Copper	
	$\gamma$ 13°					



# Face milling cutter 45°

Inserts 9mm, with integral air / cooling channel



Face milling cutter 45°							Delivery range: Cutter body incl. clamping screws for inserts
Order-N°.	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	b	ap <sub>max.</sub>	z	
W01400406	40.00	16.00	48.40	40.0	4.00	6	●
W01400507	50.00	22.00	58.40	40.0	4.00	7	●
W01400638	63.00	22.00	71.40	40.0	4.00	8	●
W01400809	80.00	27.00	88.40	50.0	4.00	9	●
W01400100	100.00	32.00	108.40	50.0	4.00	11	●
W01400125	125.00	40.00	133.40	63.0	4.00	12	●

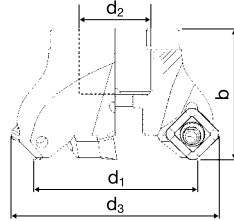
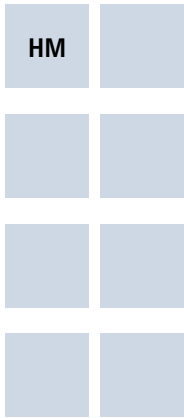
VII

Accessories		Delivery range clamping screws for inserts: Packaging unit 10 pieces
Order-N°.		
W90110008	Torque screwdriver 1.2 Nm with blade Torx TX 08	●
W90111008	Interchangeable blade for torque screwdriver TX 08	●
W90100008	Screwdriver Torx TX 08	●
W91500009	Clamping screws for inserts Torx TX 08 / M 3.0 x 7.3	●



# Face milling cutter 45°

Inserts 13mm, with integral air / cooling channel



Face milling cutter 45°							Delivery range: Cutter body incl. clamping screws for inserts
Order-N°.	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	b	ap <sub>max.</sub>	z	
W01410403	40.00	16.00	54.00	40.0	6.00	3	●
W01410504	50.00	22.00	63.90	40.0	6.00	4	●
W01410635	63.00	22.00	76.90	40.0	6.00	5	●
W01410806	80.00	27.00	93.90	50.0	6.00	6	●
W01410100	100.00	32.00	113.90	50.0	6.00	7	●
W01410125	125.00	40.00	138.90	63.0	6.00	8	●

VII

Accessories		Delivery range clamping screws for inserts: Packaging unit 10 pieces
Order-N°.		
W91110013	Torque screwdriver 5.0 Nm with blade Torx TX 20	●
W91111013	Interchangeable blade for torque screwdriver TX 20	●
W91100013	Screwdriver Torx TX 20	●
W91500013	Clamping screws for inserts Torx TX 20 / M 4.5 x 10.5	●