passion for precision

fraisa

09/06/2023

# FRAISA ReTool® Form USA

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|---|---|
| Purchase order #: | |
| Bill to company: | |
| Contact person: | |
| E-Mail: | |
| Ship to company: | |
| Ship to address: | |

| Qty | Item # / Type | Diameter | Coating (see below) | Details / Special Instructions |
|---|---|---|---|---|
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**Please mark instruction boxes below:**

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|---|---|---|---|
| **Square end cutters:** | Complete grind? | ☐ **Yes** | ☐ **No,** specify: |
| **Bull nose roughers:** | Complete grind? | ☐ **Yes** | ☐ **No,** specify: |
| **Corner radius finisher:** | End face only? | ☐ **Yes** | ☐ **No,** specify: |
| **Ball nose cutters:** | End face only? | ☐ **Yes** | ☐ **No,** specify: |
| **Not-regrindable tools:** | ☐ Return as-is (no charge) | ☐ Recycle for credit (Solid carbide only, rate available by request and subject to change) | |

| FRAISA ReTool®Service |
|---|
| Square cutters: Standard FRAISA ReTool® consists of grinding flutes, OD, end face, and chamfer. Any variation of this should be entered in the details section for that line item. |
| Bull nose rougher: Standard FRAISA ReTool® consists of grinding OD, end face, and radius. Any variation of this should be entered in the details section for that line item. |
| Corner radius finisher: Standard FRAISA ReTool® consists of grinding corner radius and end face only. Corner radius finishers can be sharpened complete (flutes, OD, CR, end face). Please specify if you would like them ground complete in the detail section for that line item. All non-FRAISA corner radius tools are assumed finishers unless otherwise specified. |
| Ball nose cutters: Standard FRAISA ReTool® consists of grinding end face only. If flutes are too damaged, the cutter will not be sharpened. |

| Coatings | |
|---|---|
| Polychrom (TiAlCrN) | Unicut-4X (TiAlCN) |
| Duro-S (AlTiN) | Duro-V (AlTiSiN) |
| Duro-Si (TiAlSiN) | Duro-Xi (AlTiN/TiSiXN) |
| X-Al (TiAlN/AlCrN) | Celero (TiB2) |
| Tools will receive original coating if no other is specified. Other coatings may be available upon special request. | |

Send tools to: **FRAISA USA ReTool** | 1265 Grey Fox Road, Suite 600 | Arden Hills, MN 55112 |
Email: retool.us@fraisa.com | Phone: 651-636-8488

Please package your tools with care. FRAISA USA will not assume any responsibility for tools that are lost or damaged in transit.

Doc. No. 7.5.1.8

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